



CRANKCASE

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3856682		Longblock		As required
			Bulletin P-21-0-15	P-21-0-15-EN	Longblock Guidelines, 4.3GL/GS/GI
			Bulletin P-21-0-16	P-21-0-16-EN	Longblock Guidelines, 4.3GL/GS/GI
2	3855742	6	Piston, Standard		
	3855743		Piston, 0.50 mm OS		As required
3	3855740	6	Piston ring kit, Standard		
	3855741	1	Piston ring kit, 0.50 mm OS		
5	3856778	1	Camshaft bearing kit, Cam		
7	3856140	1	Pin, Rear oil seal housing		
8	3852100	6	Core plug, Expansion		
9	3853209	1	Core plug, Rear camshaft bearing		
11	3856772		Main bearing kit, .Main, standard		As required
	3856773		Main bearing kit, .Main, 0.010 in. OS		As required
	3856774	3	Main bearing kit, .Main, 0.020 in. OS		
12	3853114	4	Locating pin, Cylinder head		
13	3855972	2	Pin, Timing cover		
14	3856001	2	Pin, Flywheel housing		
16	3853214	10	Screw, Bearing cap		
17	3854955	6	Rod bearing, Rod, standard		
			Bulletin P-21-6-2	P-21-6-2-EN	Rod Bearings, 4.3L
18	3854173	6	Connecting rod		
19	3853148	12	· Nut, Connecting rod		
20	3853179	12	· Screw, Connecting rod		
21	3857716	1	Housing, Rear oil seal		
22	3857718	2	· Stud, Rear oil seal		
23	3856926	1	· Seal, Rear oil		
24	3852656	1	Gasket, Rear oil seal housing		
25	3853203	2	Screw, Rear oil seal		
26	3853206	1	Nut, Rear oil seal housing		
27	3853205	1	Stud, Rear oil seal housing		
28	3855733	1	Crankshaft		
29	3855969	1	· Pin, Flywheel		
30	3853204	1	Screw, Rear oil seal		
31	3852685	1	Chain		
33	3852690	1	Sprocket, Crankshaft		
34	3854329	1	Retainer, Camshaft		
35	3855734	1	Vibration damper		
	3855738	1	Stud, Timing cover		Not shown
38	3850802	2	Plug, Water drain		
39	3853917	1	Rubber coupling		
40	3855735	1	Timing gear casing		
41	3855737	3	· Screw, Timing cover		
	3855736	2	· Screw, Timing cover		
42	3855739	6	· Grommet, Timing cover		
43	3853648	1	Key, Crankshaft		
44	3855817	4	Screw, Lifter guide retainer		
46	3853274	6	Stud, Coupler to engine		
50	3855776	1	Adapter, Oil sending unit		
52	3854323	2	Screw, Camshaft retainer		
53	3857532	1	Sender, Oil pressure		
	872064		Sender, Oil pressure		As required
68	3854319	1	Sprocket, Camshaft		
69	3854330	3	Screw, Camshaft sprocket		
71	3852503	1	Elbow, Oil sending unit		
72	3855825	2	Guide, Valve lifter		
74	3853273	6	Lock nut, Stud, coupler to flywheel		
76	3854325	1	Flywheel		
77	3855970	1	· Gear ring, Flywheel		
78	3854328	1	Camshaft		
79	3857717	1	· Pin, Camshaft sprocket		
80	3854320	1	Screw, Balancer shaft gear		
82	3854317	1	Retainer, Balancer shaft		
83	3857715	1	Shaft, Balancer		
84	3853209	1	Core plug, Gear balancer shaft bearing		

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85	3854315	1	Bearing bushing, Balancer shaft, rear		
86	3853172	2	Screw, Balancer shaft retainer		
87	3854314	1	Drive gear, Balancer shaft		
91	949519	1	Screw, Damper		PJX
	949518	1	Screw, Damper		SX, DP-S
92	3852046	1	Washer, Damper		PJX
	3858177	1	Washer, Damper		SX, DP-S
93	3852110	1	Washer, Damper		
96	3850660	1	Fitting, Oil pressure switch		Gi
97	3852215	1	Switch, Oil pressure		Gi
98	3850519	1	Bearing, Balancer shaft, forward		